



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

w3.

D3340-7
Job Sheet 166843



Part No: D3340-7

Job Qty: 4 ea

Part Name: Skidtube Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/17/17

Job Tracking No:

Due Date: 10/27/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	4 Ea		10/26/17	0.00	0.00	Start up container	
100	Waterjet	4 pcs		10/26/17	0.00	0.59	Waterjet1	
110	QC	4 pcs		10/26/17	0.00	0.00	QC2	DAS
120	QC	4 pcs		10/26/17	0.00	0.00	QC8	38 DAS
130	Brake NC	4 pcs		10/26/17	0.00	0.26	Brake NC 2	9-88 DAS 30
140	QC	4 pcs		10/26/17	0.00	0.00	QC5	38 9-88
150	Powdercoat	4 pcs		10/27/17	0.00	0.23	Powdercoat	BL 17-11-8 9-88 DAS 30
160	QC	4 pcs		10/27/17	0.00	0.00	QC3	30
170	Packaging	4 pcs		10/27/17	0.00	0.00	Packaging3	ST 602 21 9-88
180	QC21-SA	4 Ea		10/27/17	0.00	0.00	QC21	21 NOV 1/10 2017

Part Op 100 - 1-Cut as per Dwg D3340 Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary

Descriptions: 130 - Deburr if necessary Form on brake as per Dwg D3340 using Jigs DT and DT

MP6370. 150 - START TIME: 3:25 OVEN TEMPERATURE: 320 FINISH TIME: 3:55

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M1010S20GA	4	94	0	0

Part Specifications

Specifications could not be found.

Plex 10/17/17 4:52 PM dart.poulin.mario

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DART
AEROSPACE

S002523

Skidtube Protector



D3340-7

Start up Operation

4

Mfg Date: 10/26/17

Job No: 166843

PART NO:

Revision:

Operation:

Quantity:

Change No:

